## **CLAIMS**

## What is claimed is:

1. A method for forming a semi-conductor material, comprising:

forming a donor substrate constructed of GaAs;

providing a receiver substrate;

implanting nitrogen into the donor substrate to form an implanted layer comprising GaAs and nitrogen;

bonding the implanted layer to the receiver substrate;

annealing the implanted layer to form GaAsN and nitrogen microblisters in the implanted layer; and

cleaving the implanted layer from the donor substrate.

- 2. The method according to claim 1, wherein the implanting step comprises implanting the nitrogen with a high energy ion implantation method.
- 3. The method according to claim 2, wherein the implanting step comprises maintaining the implanted layer at a temperature of about 300°C and implanting nitrogen at a concentration of about 5X10<sup>17</sup>cm<sup>-2</sup>.
- 4. The method according to claim 1, wherein the step of annealing further comprises heating the implanted layer to a temperature of about between 750 and 850°C for a time of about 30 seconds.
- 5. The method according to claim 1, wherein a retained dose from the implantation of nitrogen in the implanted layer is about  $1.7 \times 10^{22}$  N/cm<sup>3</sup>.

9

Attorney Docket No.: 65306-0094

- 6. The method according to claim 1, wherein a thickness of the implanted layer is about .15  $\mu$ m.
- 7. The method according to claim 1, wherein the step of forming the donor substrate comprises:

forming a GaAs layer; and

forming an epitaxial GaAs layer by an epitaxial method on the GaAs layer.

- 8. The method according to claim 7, wherein the nitrogen is implanted into the epitaxial GaAs layer to form the implanted layer in the implanting step.
- 9. The method according to claim 8, wherein the epitaxial GaAs layer is thicker than the implanted layer.
- 10. The method according to claim 1, further comprising polishing a cleaved area of the implanted layer after the cleaving step.
- 11. The method according to claim 1, wherein the semi-conductor material is used in a long wave length light emitter or detector, high performance electronic device, or a high efficiency solar cell.
- 12. The method according to claim 1, wherein the receiver substrate is formed of GaAs.

Attorney Docket No.: 65306-0094

13. The method according to claim 1, wherein the GaAsN are microstructures sized 2-10 nm.

14. The method according to claim 1, further comprising: providing a second receiver substrate;

implanting nitrogen into a remainder of the donor substrate to form a second implanted layer after the cleaving step, wherein the second implanted layer comprises GaAs and nitrogen;

bonding the second implanted layer to the second receiver substrate; annealing the second implanted layer to form GaAsN and nitrogen micro-blisters in the second implanted layer; and

cleaving the second implanted layer from the donor substrate.

- 15. A narrow energy band gap semi-conductor constructed according to the method of Claim 1.
- 16. A long wave length light emitter constructed according to the method of Claim 1.
- 17. A long wave light detector constructed according to the method of Claim 1.
- 18. A high performance electronic device constructed according to the method of Claim 1.

11

- 19. A semi-conductor material, comprising:
  - a donor substrate constructed of GaAs;

an epitaxial GaAs layer disposed on one side of the donor substrate;

and

an implanted layer comprising GaAs and nitrogen disposed in the epitaxial GaAs layer.

- 20. The semi-conductor material according to claim 19, further comprising a receiver substrate bonded to the implanted layer.
- 21. The semi-conductor material according to claim 19, wherein a dose of nitrogen in the implanted layer is about  $1.7 \times 10^{22}$  N/cm<sup>3</sup>.
- 22. The semi-conductor material according to claim 19, wherein a thickness of the implanted layer is about .15  $\mu m$ .